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D412-698-015
Job Sheet 200508



Part No: D412-698-015

Job Qty: 1 pcs

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/31/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/31/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	OCT 21 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		

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Container No: S234519

Part: D412-698-015

Job No: 200508

Serial No/Batch: S234519

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6a2FAA-STC SR014461

Plex 9/12/19 9:30 AM Dart.Renwick.Jennifer

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

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9/12/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Packaging 3 - 36 - B4B

DAS

DC - 1 - B4B

21

DC - 2 - B4B

9-59

NOV 2 5 2019

QC 21 - FG - 21

QC 21 - FG - 70

DAS

21

NOV 2 5 2019

QC 21 - SA - 53

9-59

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: FG023)

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-015 CHG001

140 - (QC21- Final Inspection - Work Order Release)

013106

Job BOM

Container

Part / Item	Component Name	Quantity	Operation
D3200-1	Door Post Block	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
D3200-3	Door Wedge	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
D3201-1	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
D3201-3	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3201-4	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
MS21042L3	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit
MS24693-S277	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit
NAS1149D0332J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit

S140R3V1 / S1862544
 S186130
 S231740
 S186039
 S186089
 S213152
 S105375
 S224219

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3200-1	2	23	0
	D3200-3	2	22	0
	D3201-1	2	0	0
	D3201-3	1	15	0
	D3201-4	1	16	0
	MS21042L3	12	1,950	0
	MS24693-S277	12	99	0
	NAS1149D0332J	12	1,944	0

Part Specifications

Specifications could not be found.

Plex 9/12/19 9:30 AM Dart.Renwick.Jennifer

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-2	ANGLE
1		D3201-3	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0532J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW